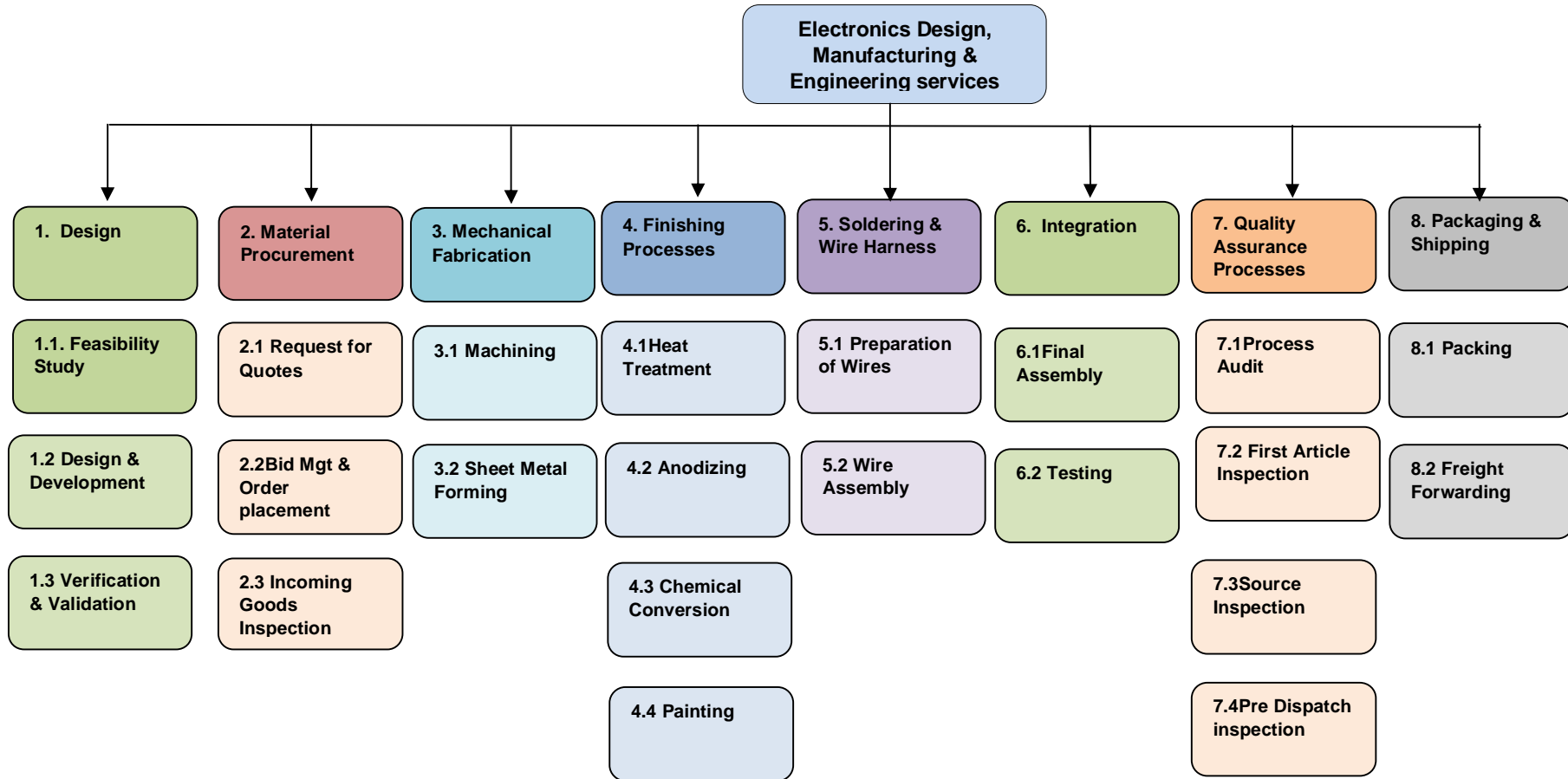
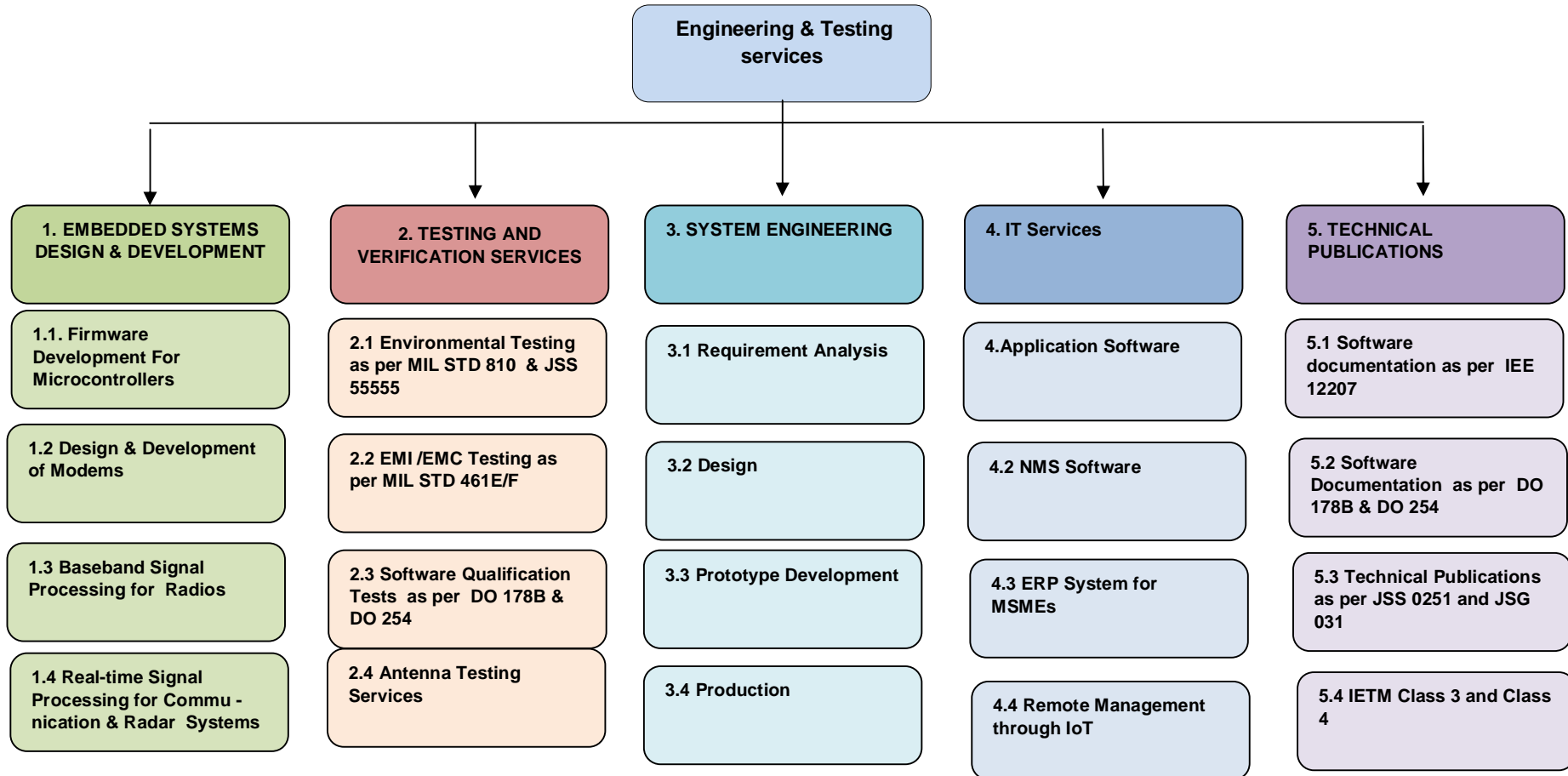


MANUFACTURING PROCESS FLOW CHART



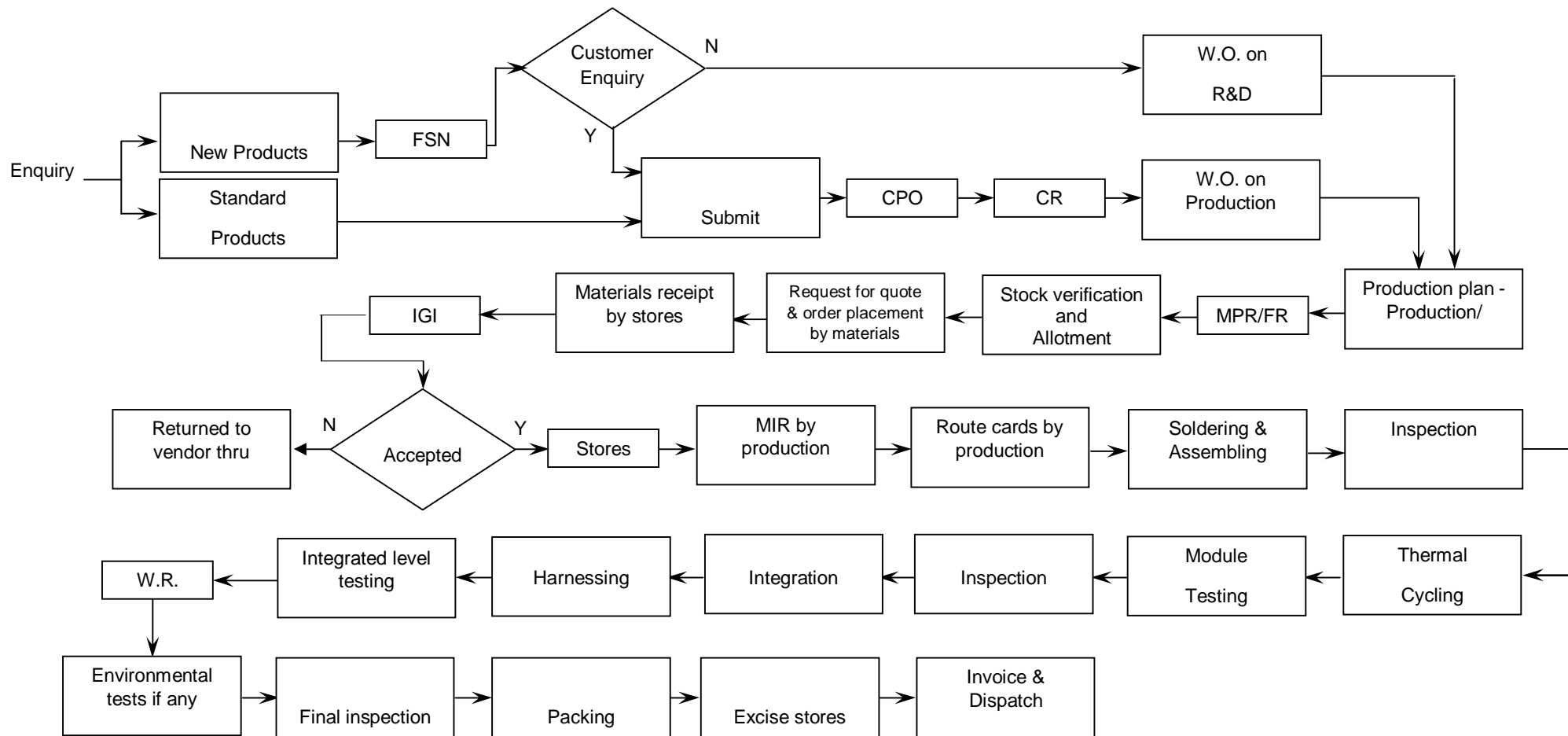
Manufacturing Sequence Flow Chart

ENGINEERING SERVICES FLOW CHART



Engineering Services Flow Chart

QMS PROCESS FLOW CHART



QMS Process Sequence and Interaction